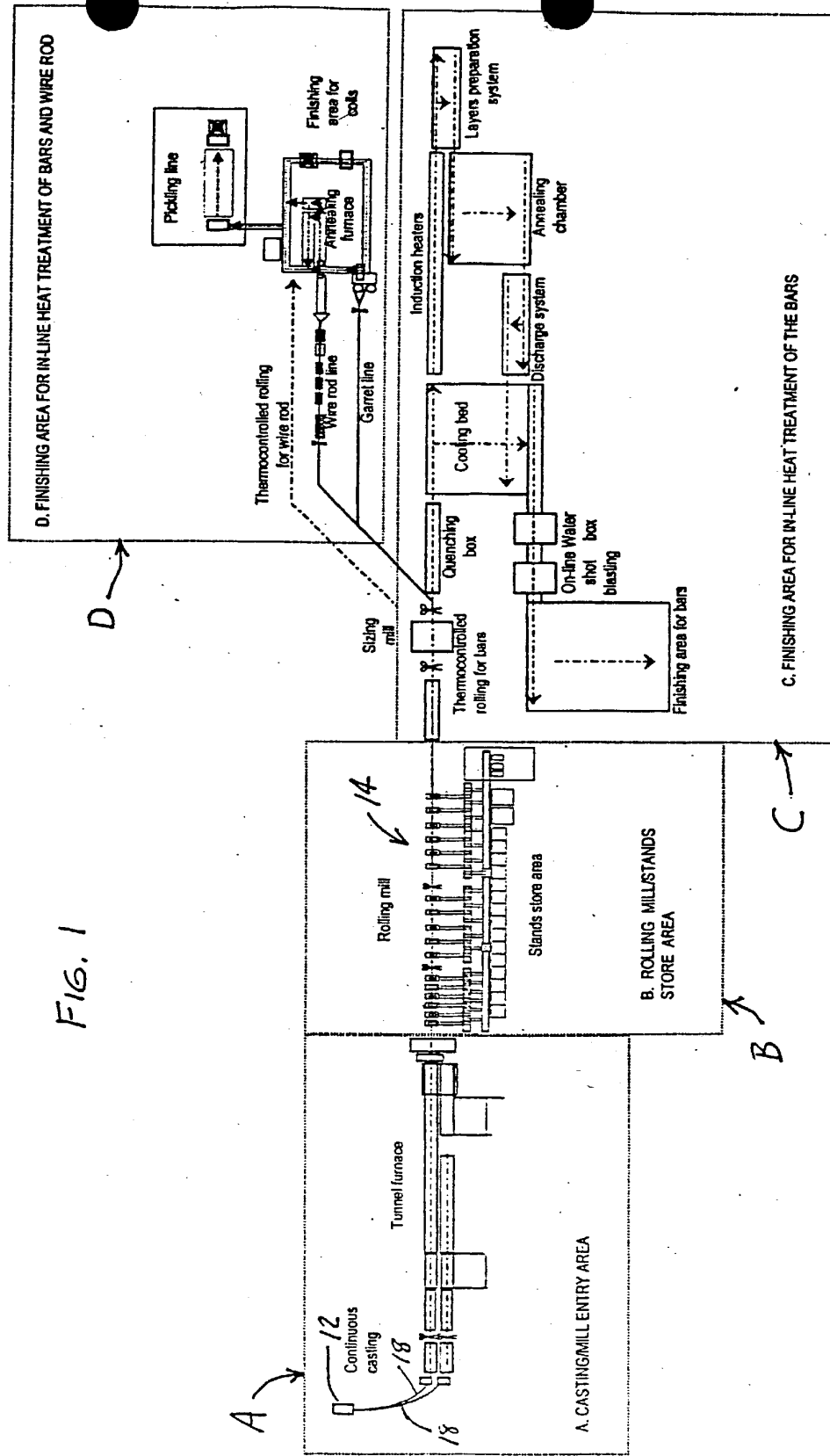


FIG. 1



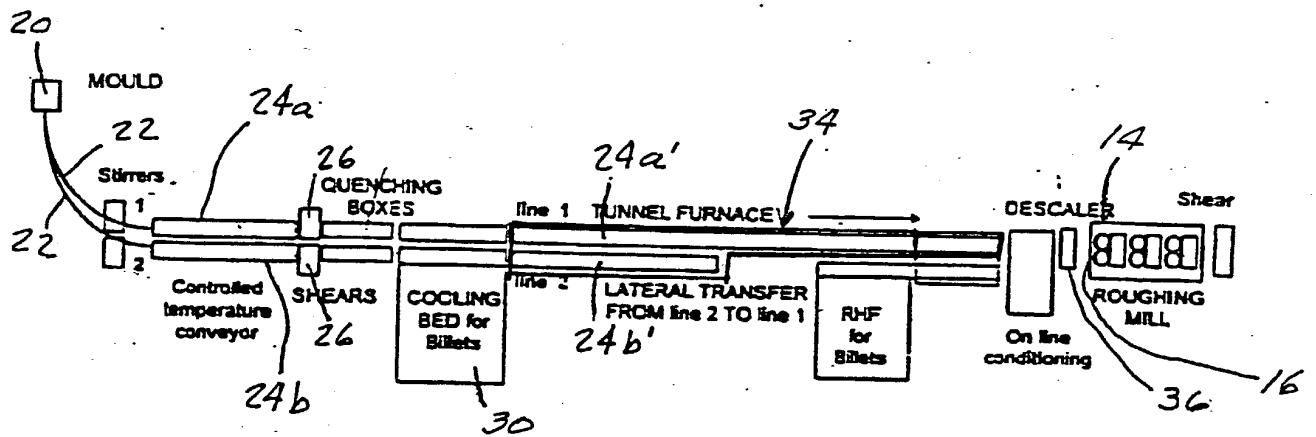


FIG. 2

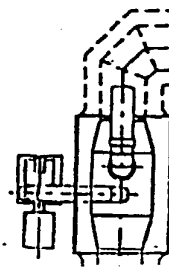
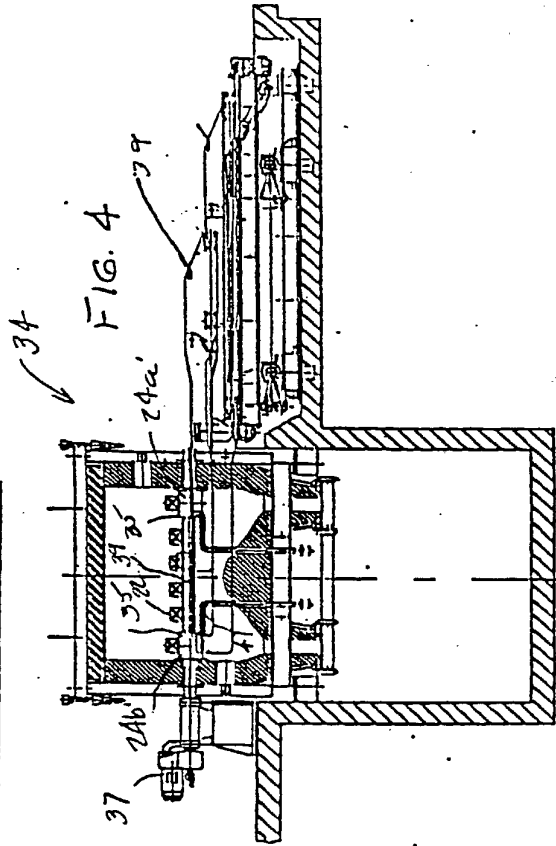
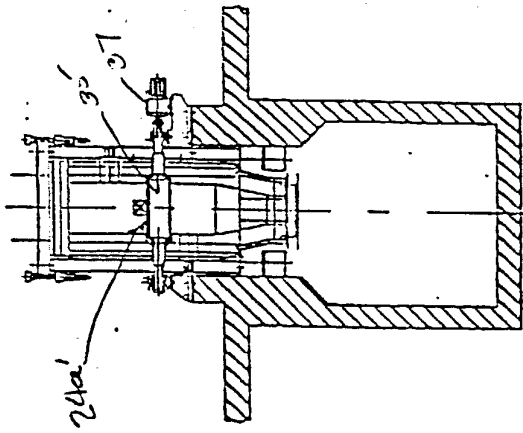
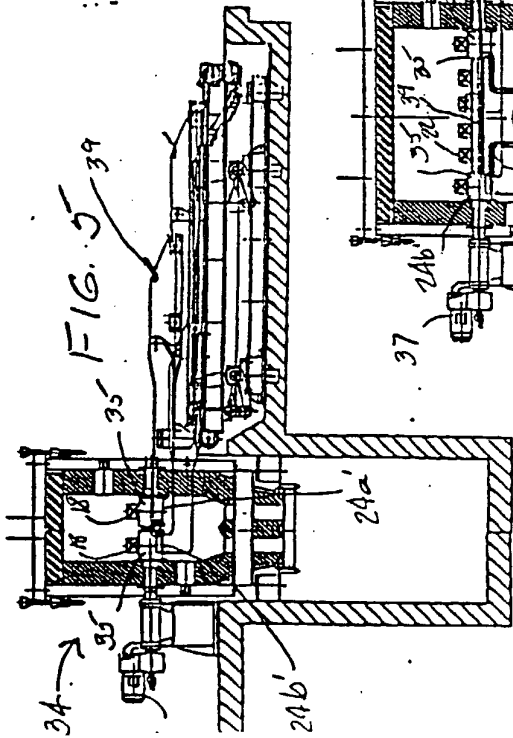


FIG. 6

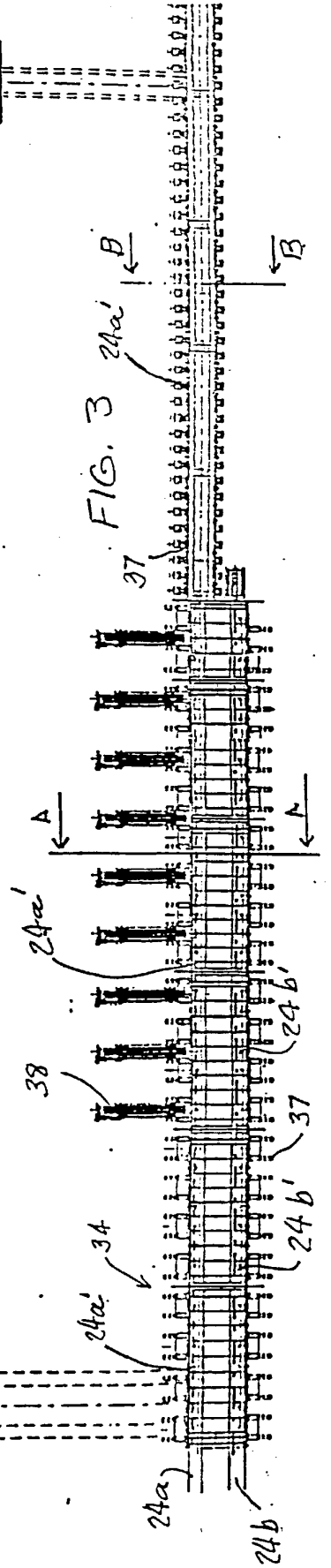


FIG. 3

FIG. 7

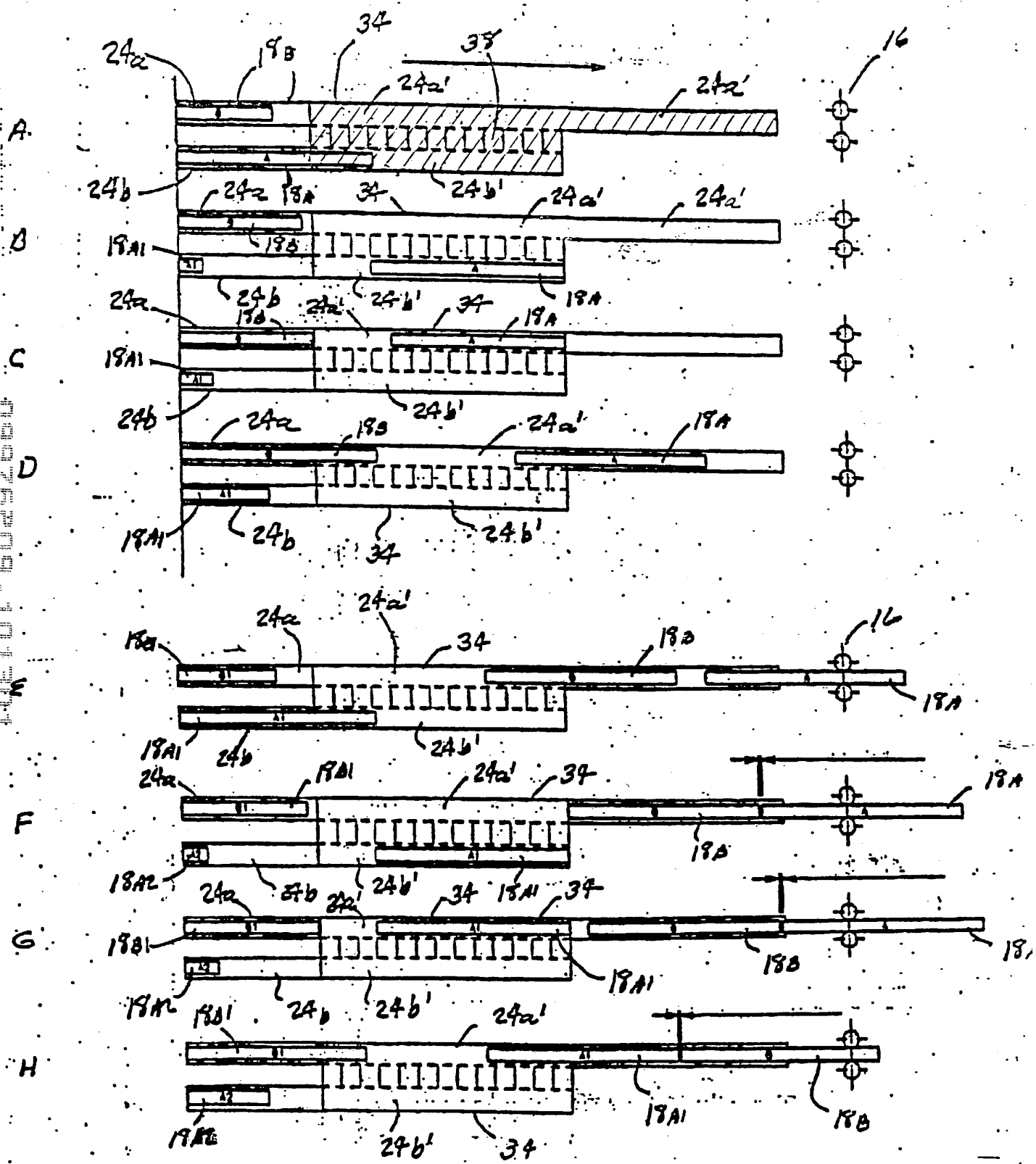


FIG. 7

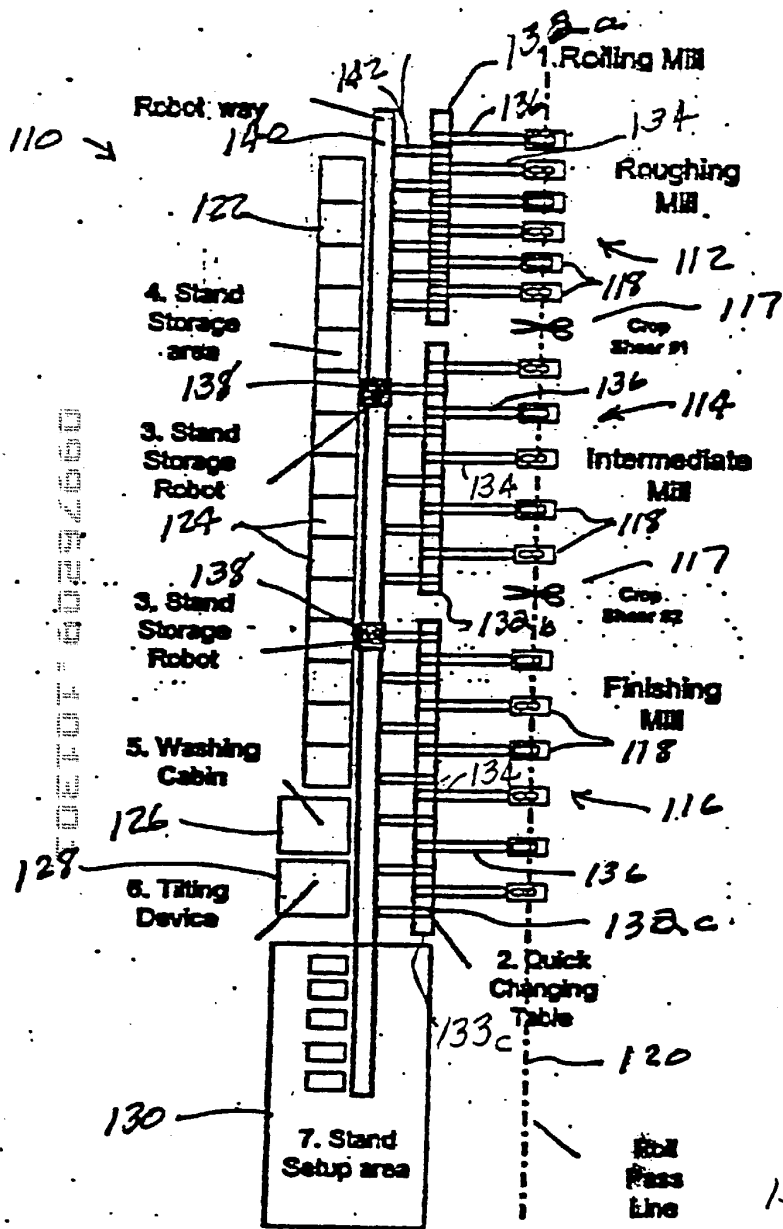


FIG. 8

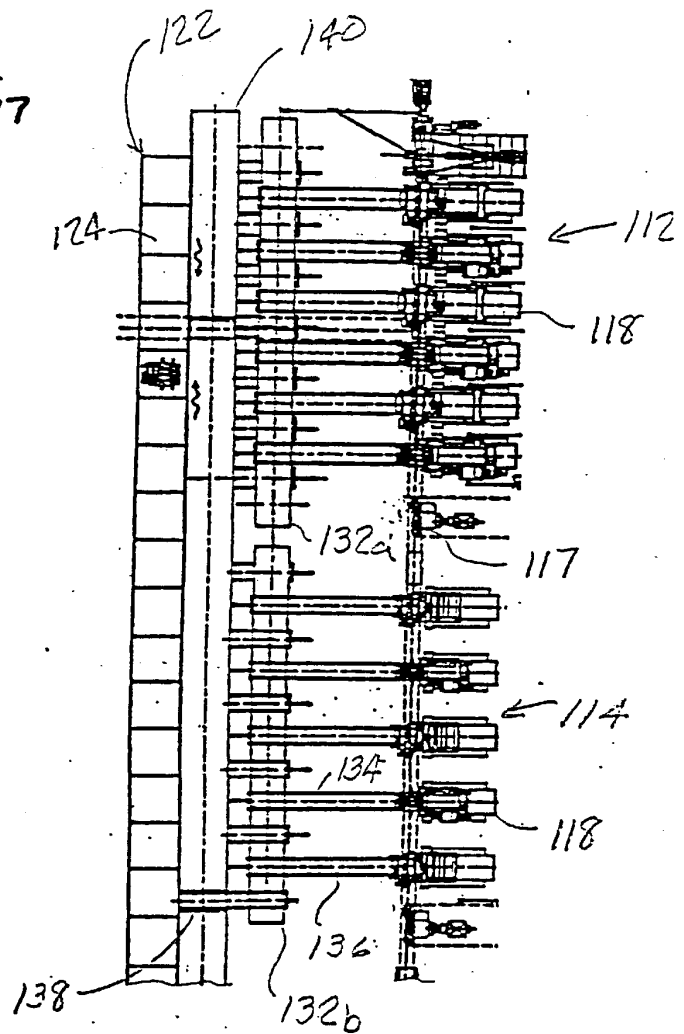


FIG. 9

FIG. 10

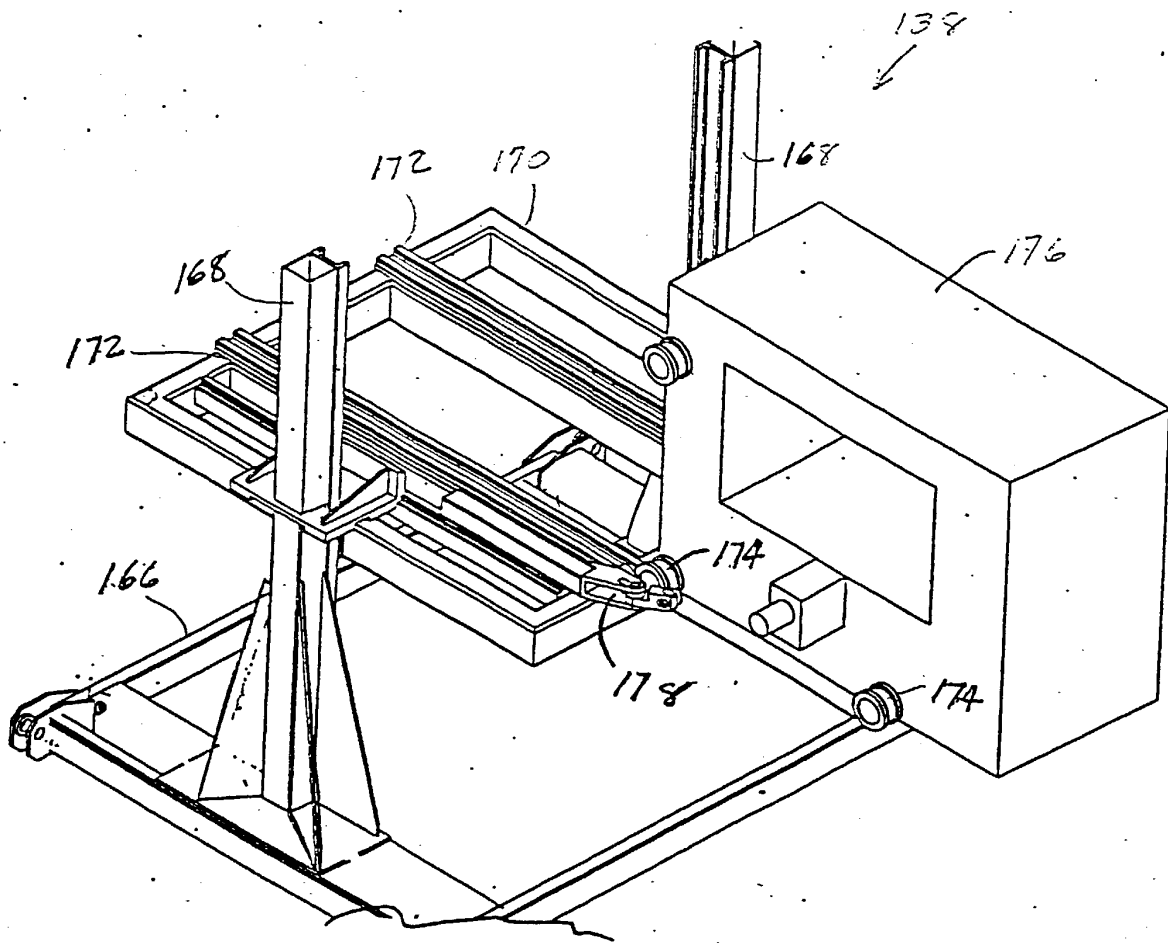


FIG. 10

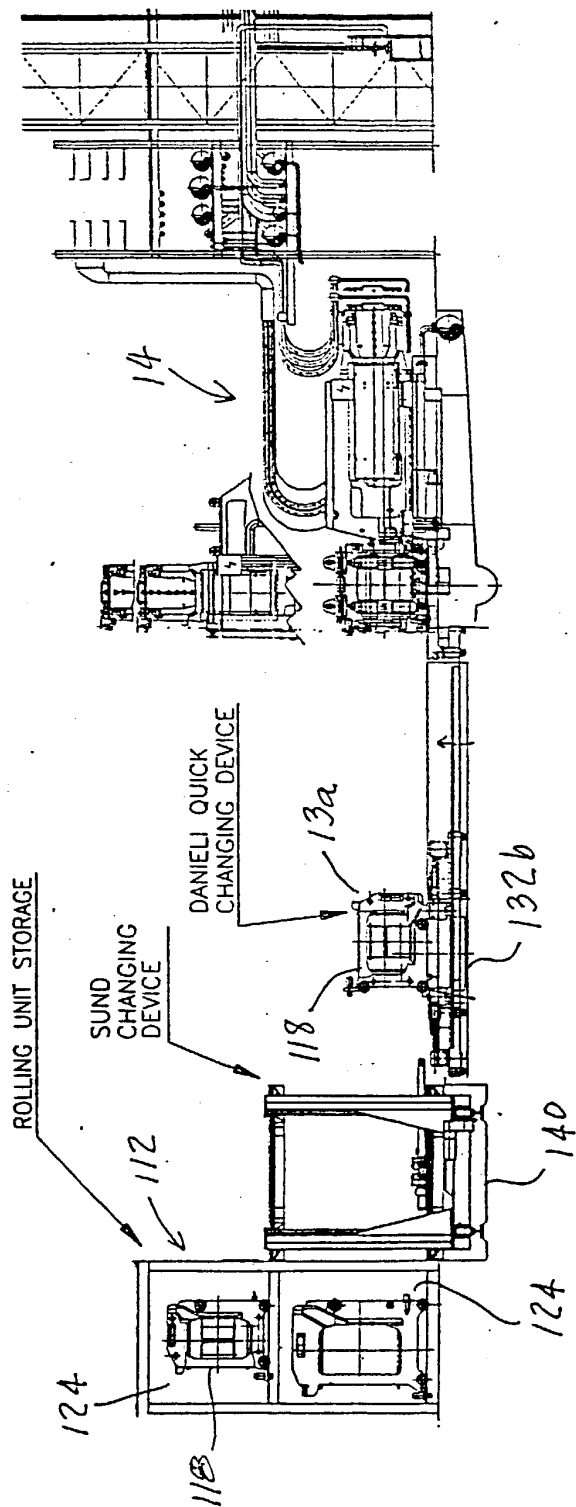


FIG. 11

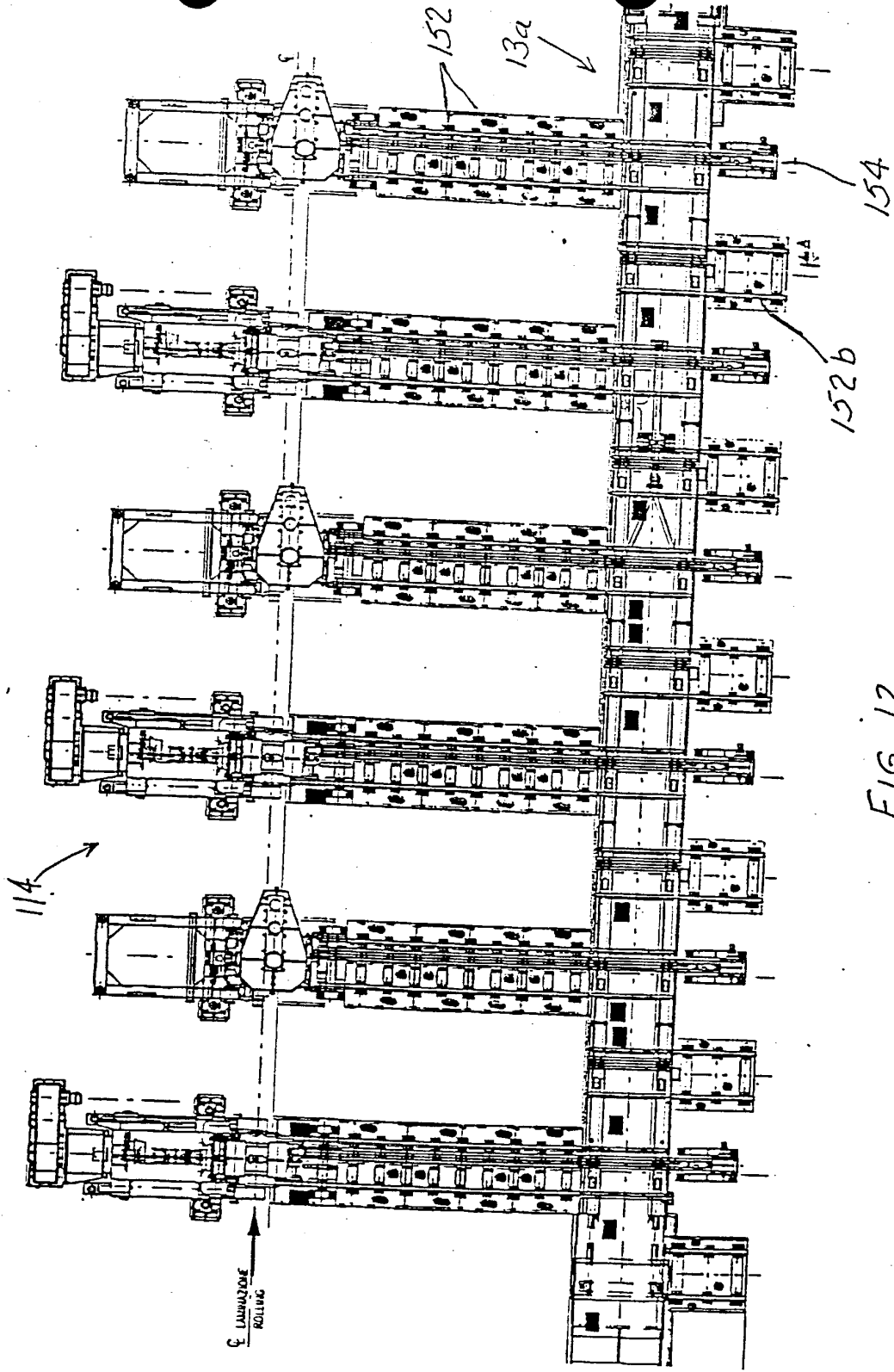
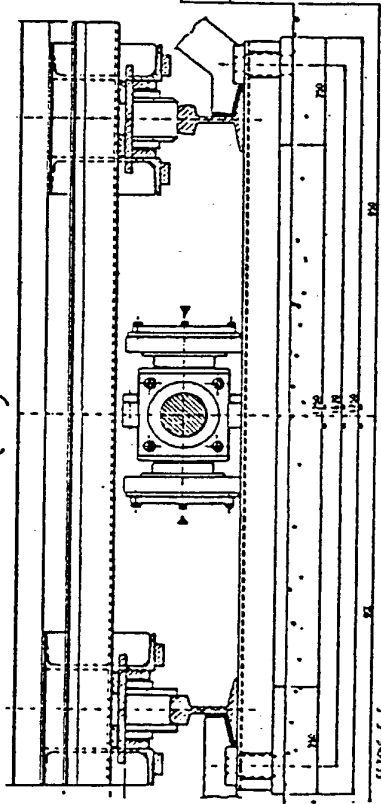


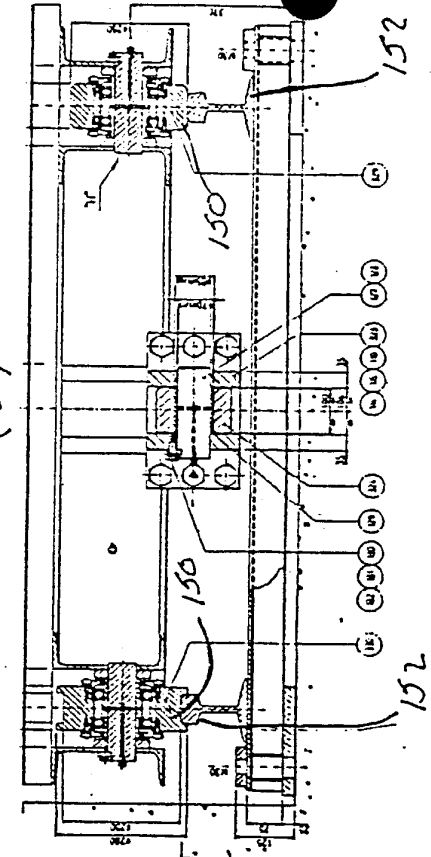
FIG. 12



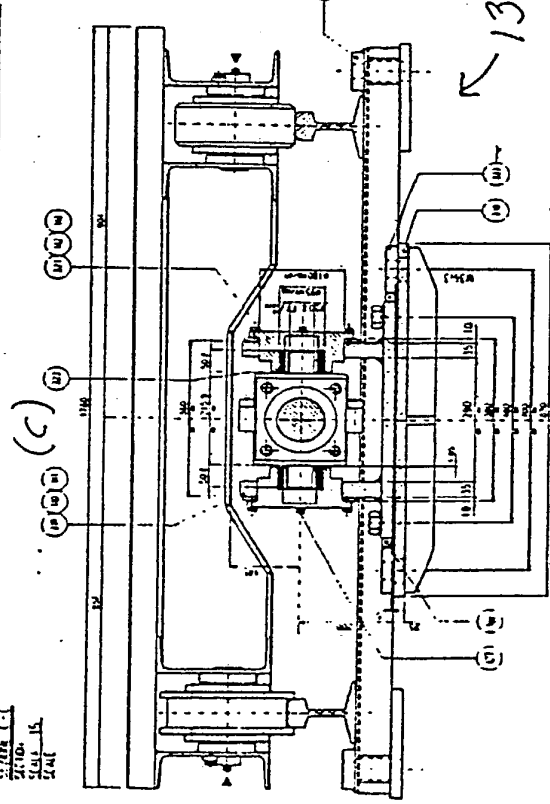
(a)



(b)



(c)



(d)

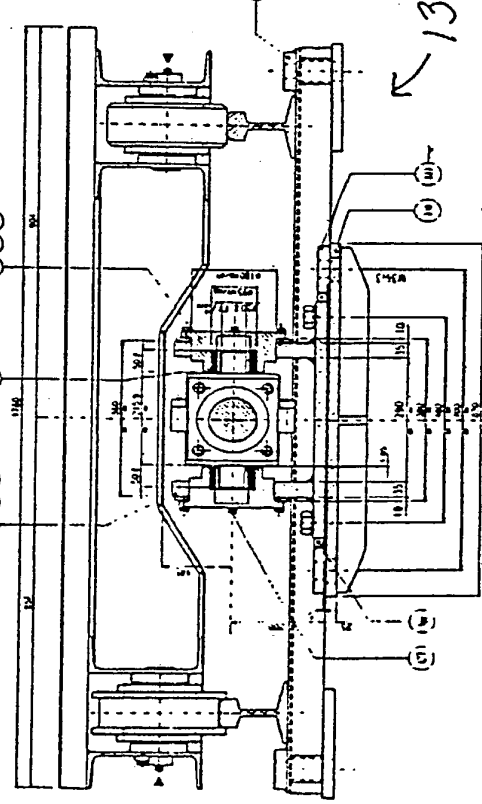


FIG. 13

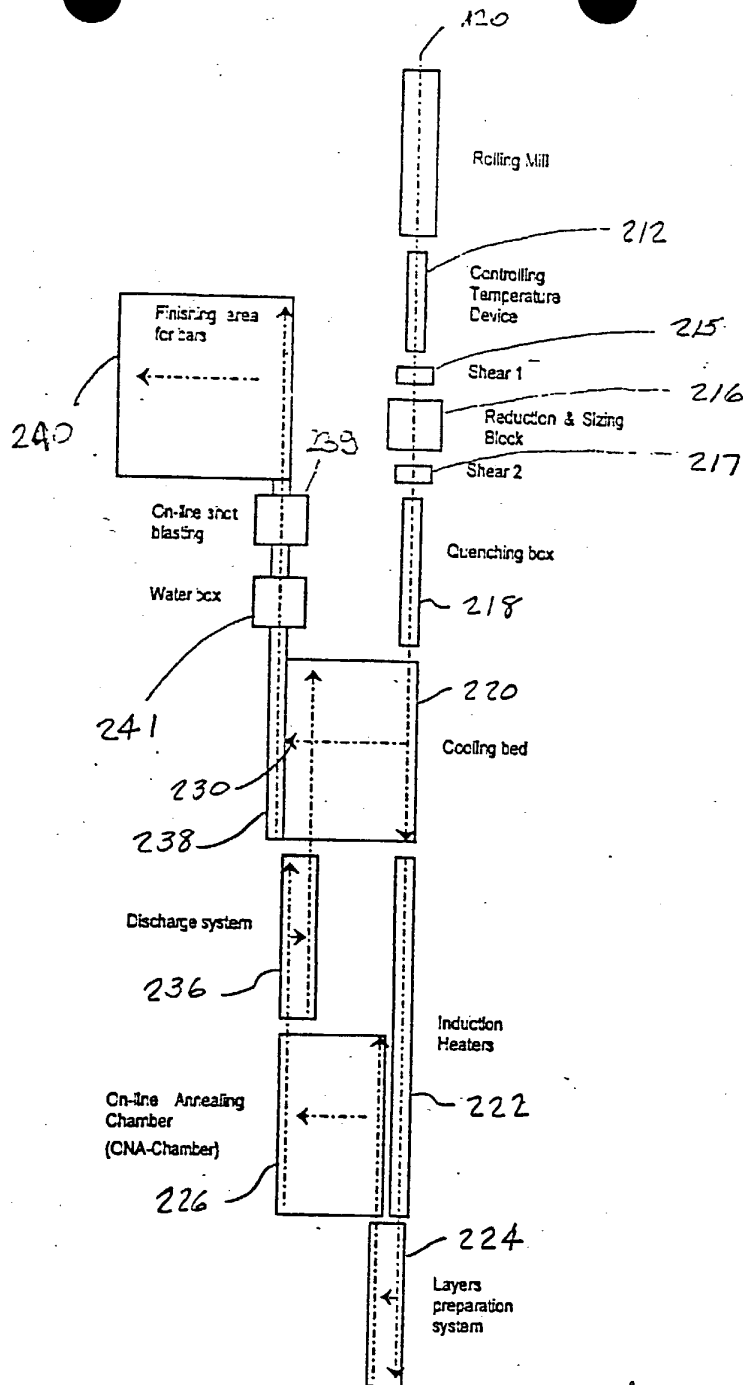


FIG. 14

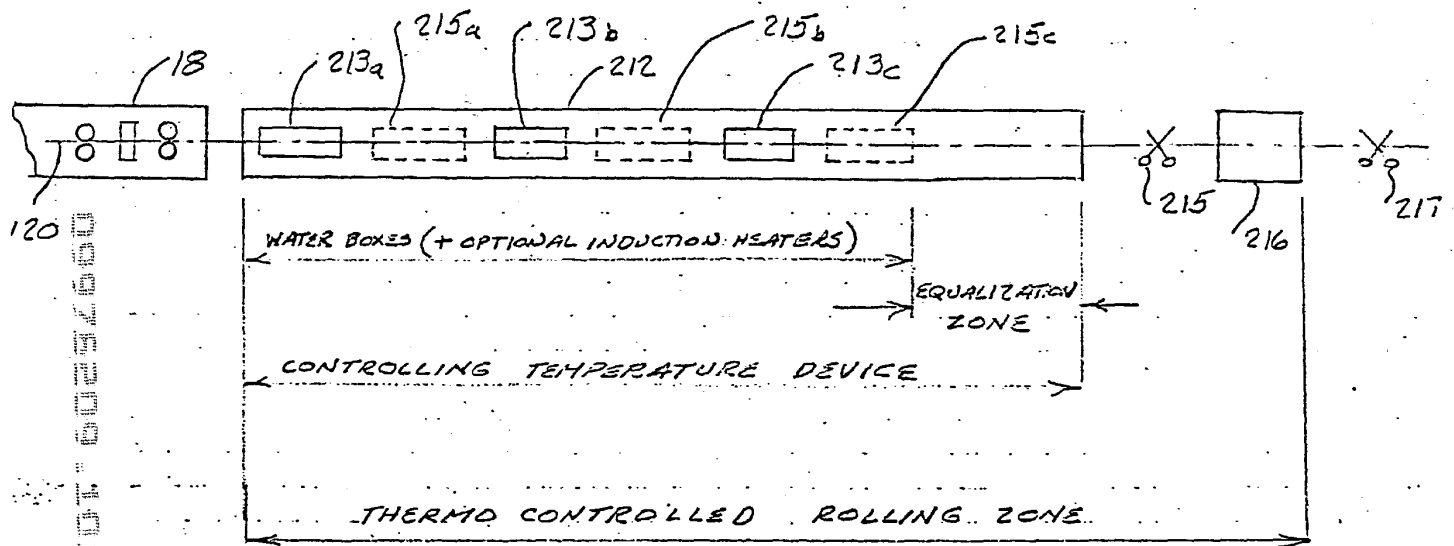


FIG. 15A

TOP SECRET

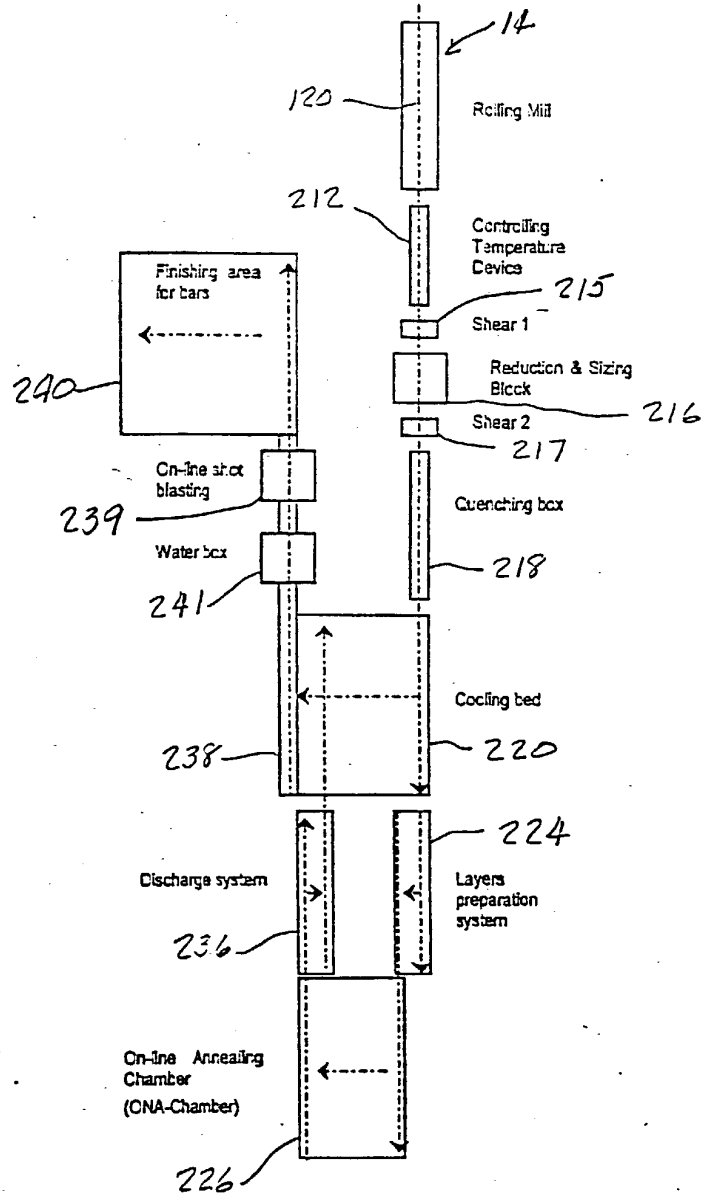


FIG. 15 B

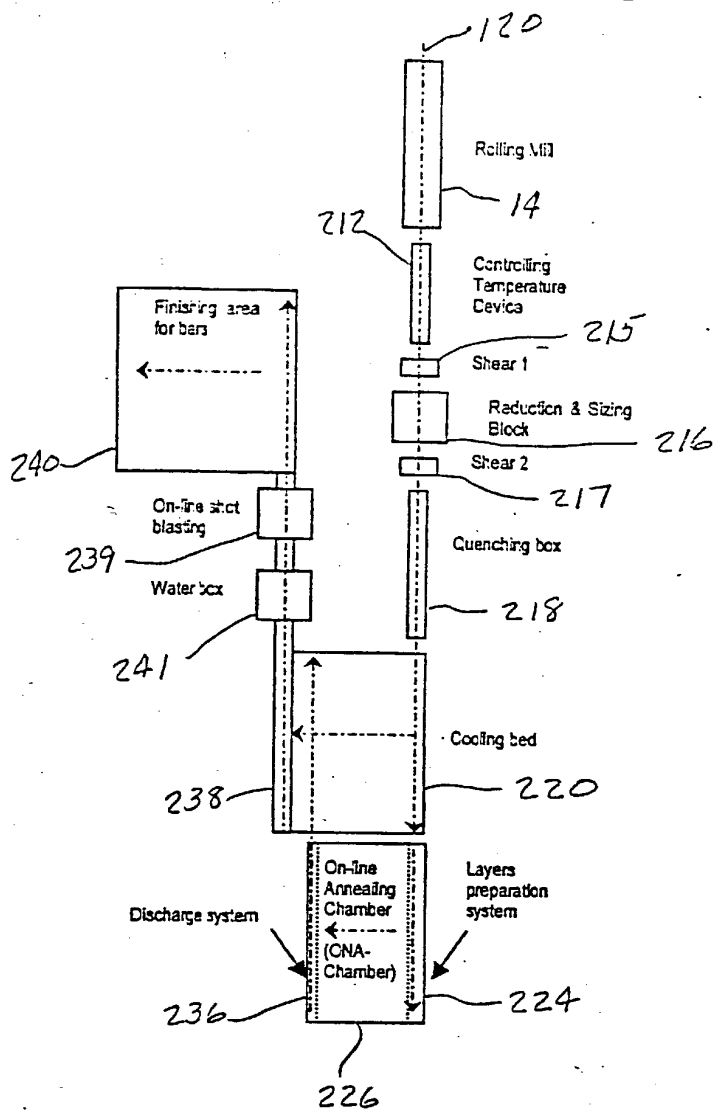


FIG. 15C

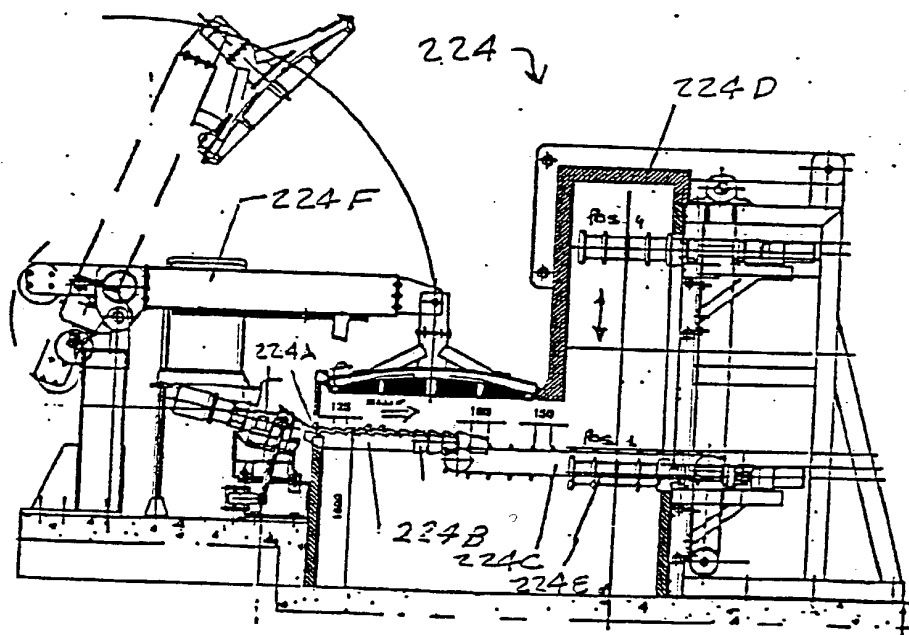
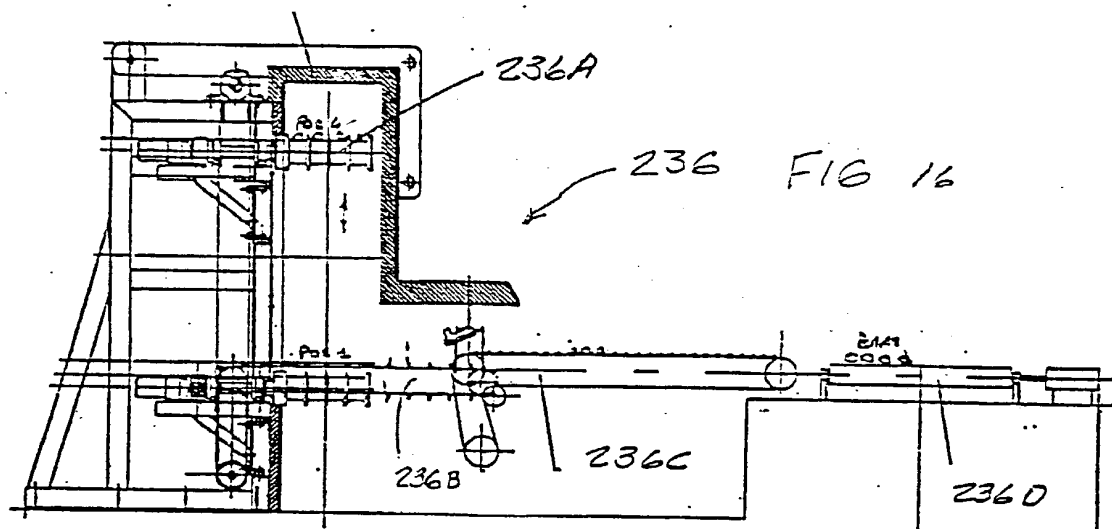
[illegible]

FIG. 19

FIG. 17

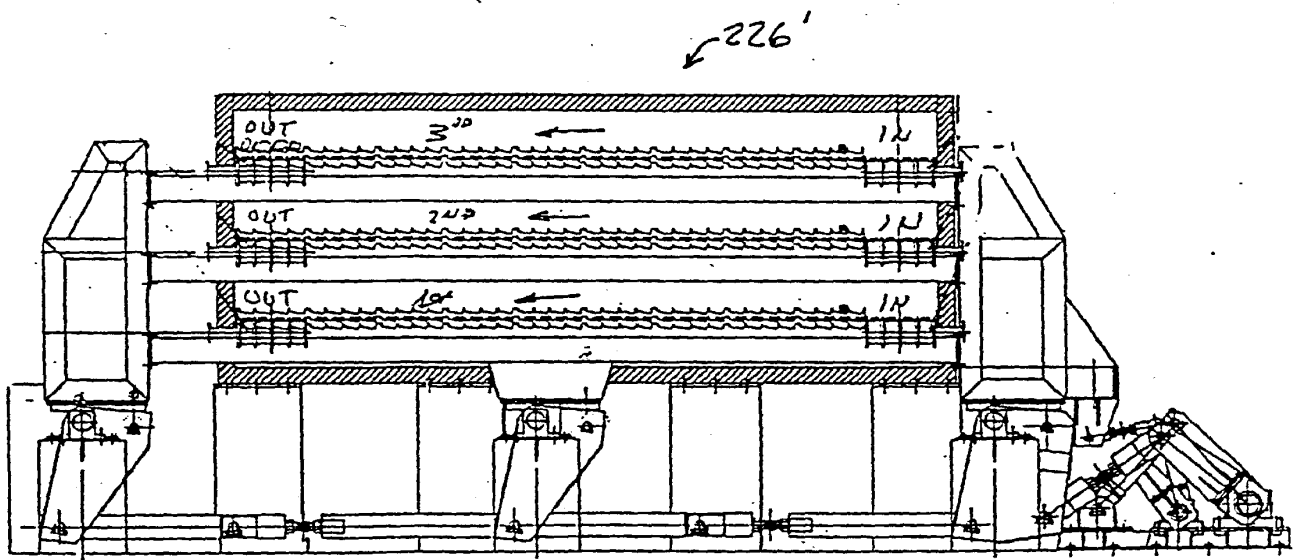


FIG. 17

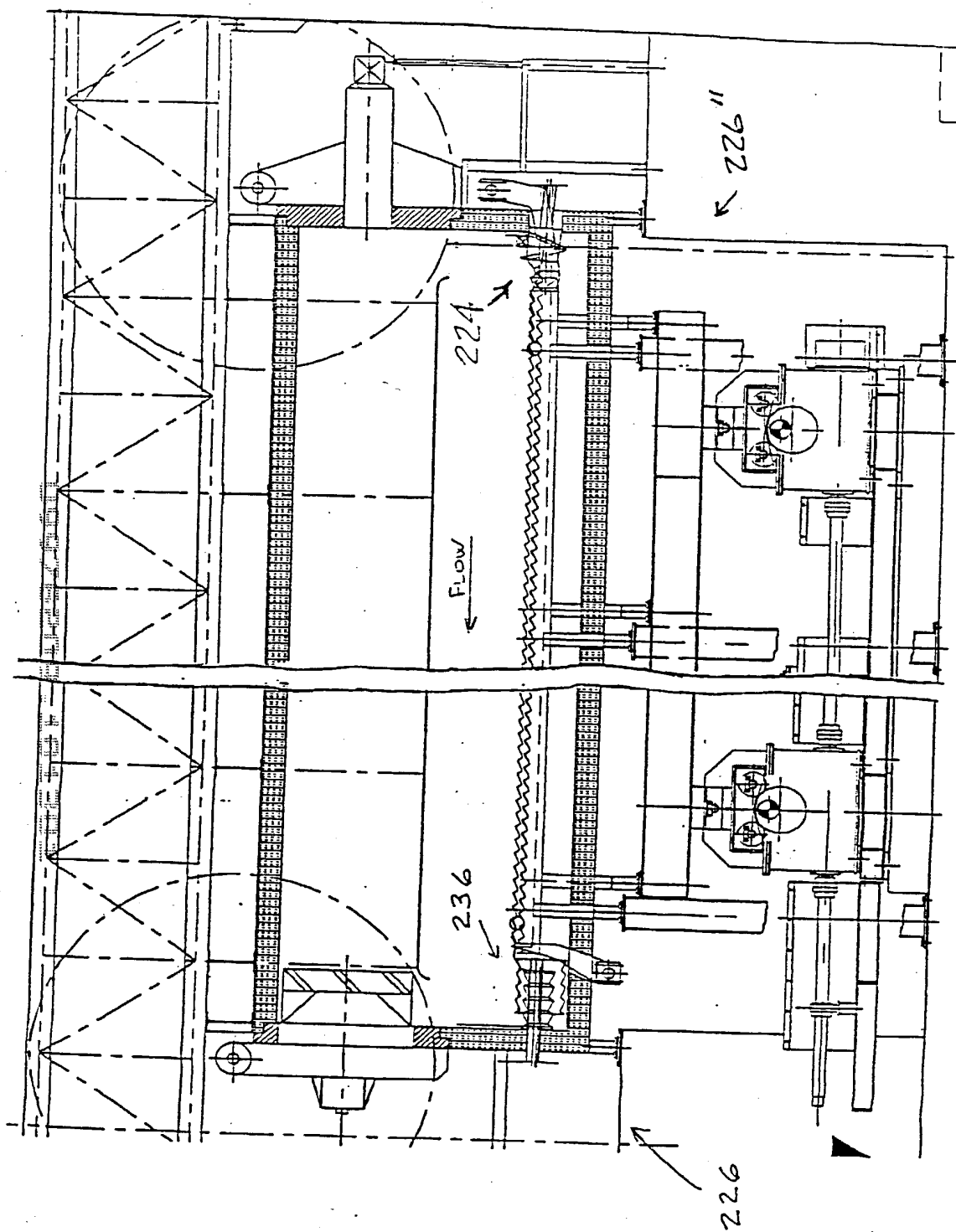


FIGURE 18



09976200 10EFOI 00292660

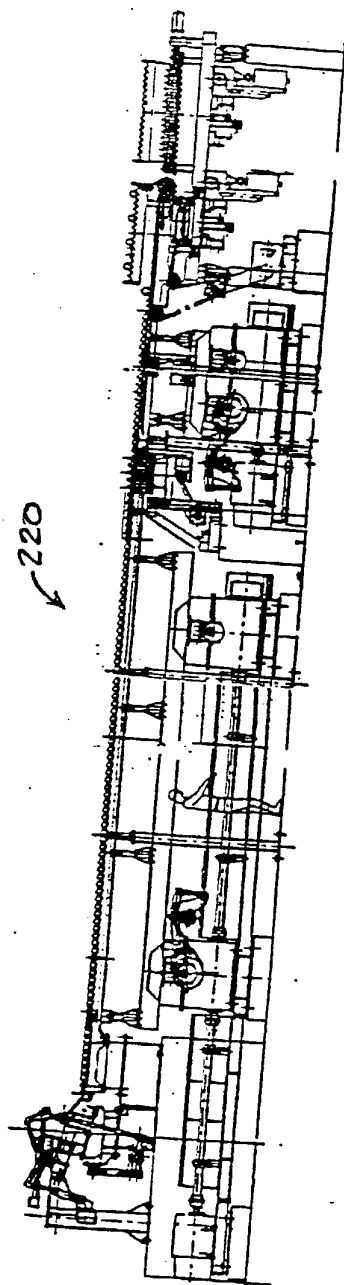


FIG. 20

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330

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356

358

360

362

Crop Shear

Finishing Block

Water Cooling Line

High speed shear

TMB

Laying Head

Roller Cooling Conveyor

Coil Forming Reel

Fans

Tank #1

Trestles Conveyor

Annealing Furnace

Tank #2

Inspection & Testing

Pickling, Phosphatizing & Lubricating line

Compacting & Strapping machine

Compacting & Strapping machine

Shear

Rotary Coiler

Tank #1

Trestles Conveyor

Annealing Furnace

Tank #2

Inspection & Testing

Pickling, Phosphatizing & Lubricating line

Compacting & Strapping machine

Compacting & Strapping machine

FIG. 21